



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

004953

SWA3-2
Job Sheet 180456



Part No: SWA3-2

Job Qty: 1 ea

Part Name: Electric Swivel 3,000 lb Safe Work Load (1,360 Kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/6/18

Job Tracking No:

Due Date: 8/2/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG SWA3 Rev 3

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		8/2/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	1 pcs		8/2/18	0.00	2.00	Small Fab-6		
120	QC	1 pcs		8/2/18	0.00	0.00	QC5		11.0
125	DC	1 pcs		8/2/18	0.00	0.00	DC		11.0
130	Packaging	1 pcs		8/2/18	0.00	0.00	Packaging3		11.0
140	QC21-FG	1 Ea		8/2/18	0.00	0.00	QC21		11.0

Part Op 110 - Assemble as per DWG. Sheet 1 ***All assembly to be done in accordance with SWA3 swivel manual*** Engrave Descriptions: T/N And / or S/N number as required Using Marktronic engraver as per DWG. Laser engrave dart logo as per DWG.

125 - Photocopy blue file OM & OOPM-SWA3A Rev3

130 - Bag and tag

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-832-3/8	Set Screw	1 Ea (1 ea)	90-Start up Operation	5027242
92210A303	Flat Socket Cap Screw	4 pcs (4 ea)	110-Small Fab	5031242
EL-PLUG-F	3-Prong Female Spade Plug	1 Ea (1 ea)	110-Small Fab	5079983
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	110-Small Fab	5079296
EL314-SJTOW	3 Wire	6 ft (6 ea)	110-Small Fab	5047767
SWA3-100P	Upper End - Swa3 Swivel	1 Ea (1 ea)	110-Small Fab	5029397
SWA3-200P	Lower End	1 Ea (1 ea)	110-Small Fab	5040151
SWA3-300	Wire Clamp	2 Ea (2 ea)	110-Small Fab	5076392
SWA3-400	Button Head Screw	2 Ea (2 ea)	110-Small Fab	5098013
SWA3-500P	Connector Bushing-230	1 (1 ea)	110-Small Fab	5029401
SWA3-600	O-Ring	1 Ea (1 ea)	110-Small Fab	5089288
SWA3-700	Ball Bearing	32 Ea (32 ea)	110-Small Fab	5093350
SWA6A-1900	Female Spade Terminal - 1/4"	4 Ea (4 ea)	110-Small Fab	5047603
SWA6A-900A	Rotary Contact	1 pcs (1 ea)	110-Small Fab	5072690

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	188-FPSS-832-3/8	1	85	0
110-Small Fab	92210A303	4	148	0
	EL-PLUG-F	1	49	0
	EL-PLUG-M	1	82	0
	EL314-SJTOW	6	858	0
	SWA3-100P	1	0	0
	SWA3-200P	1	0	0
	SWA3-300	2	26	0
	SWA3-400	2	22	0
	SWA3-500P	1	0	0
	SWA3-600	1	26	0
	SWA3-700	32	839	0
	SWA6A-1900	4	400	0
	SWA6A-900A	1	16	0

Part Specifications

Specifications could not be found.

SAF-TREZE (M128063) SILICONE (M138883) LOCTITE 242 (M138762) GREASE AEROSHEL (M138724) Plex 7/6/18 11:38 AM dart.white.jesse



Container No: S091500



Part: SWA3-2

Job No: 180456

Serial No/Batch: S091500

Revision: 3

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/12/18

Work Order 180456

Customer _____

Number of Wires 2Date August 10/2018Serial Number 5091500

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	3,000	Check for Conductivity against all wires.	- Pass
1	3,000	Check all wires for grounding against swivel body.	- Pass
1	1,500	Check for Conductivity against all wires.	- Pass
1	1,500	Check all wires for grounding against swivel body.	- Pass
1	750	Check for Conductivity against all wires.	- Pass
1	750	Check all wires for grounding against swivel body.	- Pass
1	0	Check for Conductivity against all wires.	- Pass
1	0	Check all wires for grounding against swivel body.	- Pass

Test Conducted By: Luc Cariviere
Technician

Signature: _____

Jason Levesque
QC 5 Small FAB / QA**Submit**